



***RECOMMENDED FIRING of VITA AKZENT® STAIN and GLAZE for VITABLOCS® for CEREC**

VITABLOCS® Mark II / TriLuxe forte for CEREC	Pre-dry °C	→ min.	↗ min.	↗ °C/min.	Temp. Approx. °C	→ min.	VAC min.
Stains-Fixation with Akzent STAINS	600°C	3.00	3.00	107	920	1.00	0.00
Glaze Firing with Akzent GLAZE (Akz 25)	600°C	4.00	5.00	70	950	0.30- 3.00	0.00
Corrective Firing with VM9 CORRECTIVE	500°C	4.00	4.20	60	760	1.00	4.20

***RECOMMENDED FIRING of VITA SHADING PASTE for VITABLOCS® for CEREC**

VITABLOCS® Mark II / TriLuxe forte for CEREC	Pre-dry °C	→ min.	↗ min.	↗ °C/min.	Temp. Approx. °C	→ min.	VAC min.
Stains-Fixation with VITA SHADING PASTE	500°C	4.00	5.00	83	930	1.00	0.00
Glaze Firing with VITA SHADING PASTE (SP 15)	600°C	6.00	6.00	58	950	1.00	0.00
Corrective Firing with VM9 CORRECTIVE	500°C	4.00	4.20	60	760	1.00	4.20

***RECOMMENDED FIRING of SURFACE CHARACTERIZATION of VENEERS made from VITABLOCS® for CEREC using VITA SHADING PASTE and AKZENT®**

VITABLOCS® Mark II / TriLuxe forte for CEREC	Pre-dry °C	→ min.	↗ min.	↗ °C/min.	Temp. Approx. °C	→ min.	VAC min.
Stains-Fixation with Shading Paste or Akzent	500°C	3.00	8.26	50	922	1.00	0.00
Glaze Firing with SP15 or Akz25	500°C	3.00	8.21	50	918	1.00	0.00
Corrective Firing with VM9 CORRECTIVE	500°C	4.00	4.40	55	760	1.00	4.40

***RECOMMENDED FIRING of VITA AKZENT® GLAZE SPRAY**

VITABLOCS® Mark II / TriLuxe forte / All-Ceramic and Metal-Ceramic Restorations	Pre-dry °C	→ min.	↗ min.	↗ °C/min.	Temp. Approx. °C	→ min.	VAC min.
Glaze Firing with Akzent Spray Glaze	500°C	4.00	4.20	80	900	1.00	0.00

***Note:** Firing results largely depends on the individual firing procedure, i.e., among other aspects the type of furnace, location of the temperature sensor, the firing tray, as well as the thickness of material applied. If surface transparency and degree of gloss should not correspond to the firing result, the firing procedure must be adjusted correspondingly. The firing temperature displayed by the furnace or the "Hold" time is not the decisive for the firing procedure, but the appearance and surface condition of the fired restoration after the firing process.